



## Installation Instructions for Liquid Receiver Models VR6-12 – VR18-60

1. Locate the vessel with its mounting feet/base on a flat, level surface capable of supporting the vessel's mass plus the mass of the intended contents (liquid refrigerant) as determined by the system manufacturer's written instructions.
2. Rotate the vessel on its base plate as required for desired nozzle orientation.
3. Securely anchor the vessel to the mounting surface by providing and inserting bolts, flat washers, lock washers, and nuts through all of the mounting holes.
4. Attach required properly sized (as determined by the system manufacturer) pressure relief device(s) (supplied by others) to the vessel's marked relief port.
5. Attach other system piping and connections per system manufacturer's written operating instructions.
6. Before initial pressure test, verify that ambient temperature is within the temperature limits listed on the vessel's data plate.
7. Pressure test vessel per the system manufacturer's written operating instructions, except that the test pressure must not exceed the pressure listed on this vessel's data plate. Inspect vessel and lines for leaks.
8. After pressure test, carefully depressurize system and vessel per the system manufacturer's written operating instructions. Make sure there are no closed valves in the system or on the vessel that would prohibit depressurization of the vessel.
9. If there are leaks, fix as required, then repeat leak check steps 6 through 8.
10. Fill vessel and system and place into service per the system manufacturer's written operating instructions.
11. Before inspections, carefully depressurize system and vessel per the system manufacturer's written operating instructions and inspect vessel through designated ports as determined by the system manufacturer.

For translations of these instructions, go to our website: [click here](#)  
or scan the QR code.



**Questions? Call 1.800.552.9300 or 1.630.293.5910 or email us at [temprite@temprite.com](mailto:temprite@temprite.com)**