

## Installation Instructions for Models 133A, 135A, 137A, 138A,139A Accessible Coalescent Oil Separators

130 Series coalescent oil separators have a factory-installed Standard Filter. Remember: Temprite Standard Filters pick up all dirt and particulates down to 0.3 microns; typical filters catch only 50 microns or larger.

- 1. Locate the separator in a warm, draft-free area, or wrap separator with insulation.
- 2. Install the separator in a vertical position, close to the compressor, in between compressor and condenser, upstream (before) any bypass piping.
- 3. Special consideration should be given to the location so that future filter replacement or service is not impeded.
- 4. Clamp and support the separator and piping properly to minimize vibration.
- 5. Discharge lines into and out of the separator must be the same size as the separator connection size.
- 6. Install pressure taps in these lines for reading pressure drop across the separator.
- 7. Charge the separator with the recommended amount of oil through the oil return connection before installing or starting the system.
- 8. If the oil separator is lower than the condenser, take precautions to keep liquid refrigerant out of the separator.
- 9. Frequently check oil level and pressure drop across the separator on new installations.
- 10. Change the filter after an initial 24 to 48 hours of operation or if the pressure drop across the separator exceeds 13 PSI/0.9 bar. See filter replacement instructions.
- 11. Change the filter if dirt loading causes a pressure drop of 13 PSI/0.9 bar differential across the separator.

For translations of these instructions, go to our website: <u>click here</u> or scan the QR code.



Questions? Call 1-800-552-9300 or 630.293.5910 or email us at temprite@temprite.com